

WINDOW REGULATOR ARM RESTORATION



FIGURE 1



FIGURE 2



FIGURE 3

INSTRUCTIONS

1. Use a #21 size wire drill to drill $\frac{1}{4}$ inch deep holes in the center of the riveted side of each guide **BEFORE** removing the guide from the arm. Do not drill through the guide. Drill all three holes now.
2. Tap each hole with a #10 x 32 bottoming tap. Tap all three holes now.
3. Grind the riveted portion of the guide flush with the arm. See Figure 1. Grind only one rivet now.
4. Support the arm and punch out the guide. Restore only one guide at a time to ensure that the guide is replaced in the correct position on the arm.
5. See Figure 2. This photo shows the pieces arranged in their correct assembly sequence.
6. Press the guide back into the arm. This operation takes a little pressure as the original riveting operation slightly distorted the guide. Tightly install the screw provided. Your result should be the same as shown in Figure 3.
7. Repeat steps 3 to 6 for the other arms.
8. Clean the guide channels. Lube each guide and channel as recommended by the factory and replace the regulator.

\$35/kit Shipping included



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